Work Orde June-12-13 9:13		2780		*102	780*						Page 1
Revision ID:	D4093-5 Bracket	6 10278		Accept	*N900	040	ຳ)* s	etup Star Stoj	1.7	S1* S2*
Start Date: (Required Date: (6/11/13 6/11/13	Start Qty: 10.00 Req'd Qty: 10.00	*10 [°] *10°		Cust Item I Customer:	D:					
Approvals:		n: <u>ML</u> S				nte:		R	tun Star Stoj	, "I V	R1* R2*
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revi	sion Nbr									
D4093 *100*	D			0.00				: 63			
Waterjet FLOW CNC Waterje	t	Memo CUT AS PEI DWG REV: PROG REV:	\mathcal{D}	0.00				10	°		13·06·2
		DEBURR									
*1 1 1 1 1 1 1 1 1 1 1		QC2- Inspect parts off ma	achine FAI/FAIB	0.00				_10_			Ae 13.06.5

Quality Control

DQA:			Date:										
QA Closed:			Date:			WORK ORDER NON-	-CC	ONFO	RMANCE / UF		Vork Order up	odate only	AEROSPACE
Work Orde	or.	<u>-</u>				DISPOSITION				AGAINST D	EPARTMENT	/PROCESS	
Part N	- - No.					Rework Scrap Use-as-is Suspected Unapproved			Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite	_	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
	_						ı					''	· L_
Root					Desci	ription of work order update	ı	nitial	Act	ion	Sign &		
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Descr	iption	Date	Verification	QC Inspector
Design Doc/Data Equip/Tooling Handling/Pre Material Operator Offset/Setup Process Supplier Training Transport Unapproved													
							FAI	ULT CA	regory	· · · · · · · · · · · · · · · · · · ·		<u> </u>	·- -
Landi	ng G	ear				General		_		_	_	_	_
		Bending Centre No Cracks Crimp/Kir Cuffs Crushing Heat Trea Inspectio Marks/Cr	nk/Ripple at n Strip in natter	/Wave Tube		Bend BOM/Route Broken/Damage/Defect Burrs Contamination Countersink Cut Too Short Drawing Drill Holes Finish		Grain Hardwa Inspect Instruct Misalig Mislabe Misread Off-set	ion Incomplete/Un tions Incomplete/U gned/off center eled d	· -	Outside Dim Over/Under Part Incorre Part Lost/Mi Part Moved Positioned V Power Loss/	tolerance ct issing	Pressure/Forced Set-up Temperature/Cure Weld Wrong Stock Pulled Other
		Wave/Tw	ist in Tub	oe .		Fit/Function		Out of	Sequence				

H:/FORMS/Quality Assurance\approved QA/NCRWO RevH

Work Order	ID	102780
June-12-13 9:13:5	8 AM	

102780

Page 2

June-12-13 9:	13:58 AM			1(1/	/ / OU								_
Item ID: Revision ID: Item Name:	D4093-5 Bracket			Accept	*N900	040	100	*	Setup	Start Stop		S1* S2*	-
Start Date: Required Date Reference:	6/11/13 e: 6/11/13	Start Qty: 10.00 Req'd Qty: 10.00	*10 ³		Cust Item I Customer:	ID:							
Approvals:	Process P	lan:	Date:			ate:			Run	Start Stop	``I V I	R1* R2*	
Sequence ID/ Work Center	ID	Operation Description QC8- Inspect parts - seco	nd check	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp	-
120 QC Quality Control		Memo		0.00			((i)	13-0	J-03)	045 09 289	
*130				0.00				10x			(963 07	
Small Fab Small Fab		Memo C' SINK AS	PER DWG	0.00				1000					Γ
140 *1 4 0*		QC5- Inspect part comple	eteness to step on W/O	0.00 AS 0.00	210/0		,	Gin.					
QC Quality Control		Мето		0.00	710/104		(

DQA:			. Date:						_				
0.4.61			Data			WORK ORDER NON-	-CC	ONFO	RMANCE / UP		(l. Od		AEROSPACE
QA Closed:			Date:							v	Vork Order up	odate only	
Work Orde	er:					DISPOSITION				AGAINST D	EPARTMENT	/PROCESS	
	-				_	Rework	1		Skid-tube	Crosstube	7	Water Jet	Engineering
Part N	lo.					Scrap			Machining	Small Fab	Pro	d. Eng. Coor.	Quality
	-					Use-as-is			noforming	Finishing		re/Packaging	Other
NCR N	۱o.					Suspected Unapproved			Large Fab	Composite	1	Supplier	
	-					· · · · · · · · · · · · · · · · · · ·	1		<u> </u>				
Root		· . · · · · · · · · · · · · · · · · · ·			Desci	ription of work order update	!	nitial	Acti	on	Sign &		
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Descri	ption	Date	Verification	QC Inspector
Design										-			
Doc/Data													
Equip/Tooling						,	1						
Handling/Pre													
Material											·		
Operator					•		1						
Offset/Setup]						
Process							ļ						
Supplier												•	
Training	Ш												
Transport													
Unapproved													
							FA	ULT CA	TEGORY				
Landi	ng G	iear				General						_	
	Ш	Bending			ļ	Bend		Folio/F	Program	L	Outside Dim	ensions	Pressure/Forced
	Ш	Centre No	ot Concer	ntric		BOM/Route		Grain			Over/Under	tolerance	Set-up
	Ш	Cracks				Broken/Damage/Defect		Hardwa	are	_	Part Incorre	ct _	Temperature/Cure
	Ш	Crimp/Ki	nk/Ripple	/Wave		Burrs		Inspect	ion Incomplete/Un	qualified	Part Lost/Mi	issing	Weld
	Ш	Cuffs				Contamination		Instruct	tions Incomplete/U	nclear	Part Moved	L	Wrong Stock Pulled
,	Ш	Crushing				Countersink		Misalig	gned/off center		Positioned V	Vrong	
	Ш	Heat Trea	at			Cut Too Short		Mislabe	eled		Power Loss/	Surge	Other
	Ш	Inspectio	n Strip in	Tube		Drawing		Misrea	d				
	Ш	Marks/Ch	natter			Drill Holes		Off-set					
		Turning S	equence			Finish		Out of	Calibration				
	1]	Wave/Tu	ist in Tub	ne .		Fit/Function		Out of	Sequence				

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Work Ord June-12-13 9:		02780		*102	780*				Page 3
Item ID: Revision ID: Item Name:	D4093-5 Bracket			Accept	*N900	04010 0)* Setup	Start Stop	*NS1*
Start Date: Required Date Reference:	6/11/13	Start Qty: 10.00 Req'd Qty: 10.00	*10* *10*		Cust Item II Customer:	D:			IV. 12
Approvals:	Process P	Plan:	Date:	Tooling: SPC (Y/N):		nte:	Run	Start Stop	*NR1*
Sequence ID/	· · · · · · · · · · · · · · · · · · ·	Operation	Date		Tool ID	Tool # Plan	Againt D	eject 1	*NR2*
Work Center	ID	Description Description		Set Up/ Run Hours	100111	Code	Accept Re Qty Q	-	Reject Insp. Number Stamp
*150		Chemical Conversion Co.	at per QSI005 4.1	0.00			10	TB	13-44
HandFinish Hand Finishing		Memo		0.00					
160		QC7-Inspect Chemical Co	onversion Coat	0.00					
160 QC Quality Centrol		Мето		0.00	13/0/05		2 (0)		

0.00

0.00

Identify as per dwg & Stock Location: 57093

Memo

180 *180* Packaging

Packaging

DQA:			Date:										
			5.			WORK ORDER NON-	-CC	ONFO	RMANCE / UP			–	AEROSPACE
QA Closed:			Date:			,					Vork Order u	odate only	
Work Orde	er:					DISPOSITION				AGAINST D	PEPARTMENT	/PROCESS	
	-				_	Rework			Skid-tube	Crosstube	7	Water Jet	Engineering
Part i	No.					Scrap			Machining	Small Fab	Pro	d. Eng. Coor.	Quality
	-					Use-as-is			noforming	Finishing	_	re/Packaging	Other
NCR I	No.		•			Suspected Unapproved			Large Fab	Composite		Supplier	
										_			
Root					Desci	ription of work order update	. 1	nitial	Acti		Sign &		
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Descri	ption	Date	Verification	QC Inspector
Design	Ш												
Doc/Data	Щ												
Equip/Tooling	Ш												
Handling/Pre	Ш												
Material	Н												
Operator	\vdash												
Offset/Setup	Н												
Process	Н												
Supplier	$\vdash\vdash$												
Training Transport	$\vdash\vdash$						ŀ	:_					
Unapproved	H							.,\. ∂?					
опарргочец			<u>i</u>				FΔI	•	TEGORY		<u> </u>	<u>l</u>	
Landi	ng G	iear	 			General		OLI CA	i E G G K I				
		Bending				Bend		Folio/F	Program	Γ	Outside Dim	ensions [Pressure/Forced
	Н	Centre No	ot Concer	ntric	<u> </u>	BOM/Route		Grain		<u> </u>	Over/Under		Set-up
	\vdash	Cracks				Broken/Damage/Defect		Hardwa	ire		Part Incorre	-	Temperature/Cure
.*		Crimp/Kir	nk/Ripple	/Wave		Burrs		Inspect	ion Incomplete/Un	qualified	Part Lost/M	issing	Weld
	-	Cuffs				Contamination		1	ions Incomplete/U	· -	Part Moved	· -	Wrong Stock Pulled
		Crushing				Countersink		4	ned/off center		Positioned V	∟ Vrong	_
		Heat Trea	at			Cut Too Short		Mislabe	eled		Power Loss/	Surge	Other
		Inspectio	n Strip in	Tube		Drawing		Misread	d	_		<u> </u>	
		Marks/Ch	natter			Drill Holes		Off-set					
		Turning S	equence			Finish		Out of (Calibration				
		Wave/Tw	ist in Tub	oe .		Fit/Function		Out of	Sequence				

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Work Orde June-12-13 9:1		102780		*102					Page 4			
Item ID: Revision ID:	D4093-5			Accept	*N900	040	100)*	Setup	Start	171	S1*
Item Name:	Bracket									Stop	*N	S2*
Start Date: Required Date: Reference:	6/11/13	Start Qty: 10.00 Req'd Qty: 10.00	*10* *10*		Cust Item I Customer:	D:						
Approvals:	Process	Plan:	Date:	Tooling:	Da	ıte:	_		Run	Start	*N	R1*
			Date:	SPC (Y/N):		ıte:				Stop	*N	R2*
Sequence ID/ Work Center II	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accep Qty	t Re Qt	ject y	Reject Number	Insp. Stamp
190		QC21- Final Inspection - '	Work Order Release	0.00						r A	1/2	20
190 QC Quality Control		Мето		0.00					 - 		1718 MG	9
											(3	3-7-8

DQA:		 	Date:			WORK ORDER NON	cc	SNEOI		DDATE				*	
QA Closed:			Date:			WORK ORDER NON-	-((JNFOI	RIVIAINCE / U		Wc	ork Order up	date only		AEROSPACE
Work Orde						DISPOSITION				AGAINST I	DE	PARTMENT	PROCESS		
WOIK OIGE	:ı					Rework			Skid-tube	Crosstube	\neg		Water Jet	\neg	Engineering
Part N	lo.					Scrap			Viachining Viachining	Small Fab	\dashv	Pro	d. Eng. Coor.	\dashv	Quality
						Use-as-is			noforming	Finishing	ᅦ		e/Packaging		Other
NCR N	١٥					Suspected Unapproved			Large Fab	Composite			Supplier		
Root			_	_	Desci	ription of work order update	ŀ	Initial		tion		Sign &			
Cause	- -[Date	Step	Qty		or non-conformance	Ch	ief _, Eng	Desci	ription	\dashv	Date	Verification	_	QC Inspector
Design	_						}								
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Equip/Tooling Handling/Pre															
Material	\dashv														
Operator															
Offset/Setup															
Process															:
Supplier	\Box														•
Training															
Transport															
Unapproved															
							FA	ULT CA	regory						
Landi	ng Gea	r				General		_		_		i	_		
	—	nding			<u> </u>	Bend	L	Folio/F	rogram			Outside Dim	ensions	F	ressure/Forced
	Ce	ntre No	t Concer	ntric		BOM/Route		Grain		Ļ		Over/Under	tolerance	_	et-up
	_	acks			<u> </u>	Broken/Damage/Defect	L	Hardwa		ļ.		Part Incorred	i −	╝	emperature/Cure
			k/Ripple	/Wave	<u> </u>	Burrs	<u> </u>	1	ion Incomplete/U	· ·		Part Lost/Mi	ssing	_	Veld
	Cu				\vdash	Contamination	<u> </u>	1	ions Incomplete/	Unclear	_	Part Moved		\	Vrong Stock Pulled
	_	ushing				Countersink	<u> </u>	•	ned/off center		_	Positioned V		_	
	\vdash	at Trea			<u> </u>	Cut Too Short	<u> </u>	Mislabe		L		Power Loss/	Surge	C	Other
		-	Strip in	Tube	<u> </u>	Drawing	<u> </u>	Misread	j .						
	_	arks/Ch			\vdash	Drill Holes	<u> </u>	Off-set	5 to						
	_	_	equence ist in Tub		_	Finish Fit/Function	-	-	Calibration						
	1 1 1 1 1 1	ave/ I W	เรเทาเนต	ie		irit/runction	1	IOut of S	Sequence						

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Picklist Print

June-12-13 9:13:58 AM

Work Order ID:

102780

Parent Item:

D4093-5

Parent Item Name:

Bracket

Start Date: 6/11/13

Required Date: 6/11/13

Page 1

Start Qty: 10.00

Required Qty: 10.00

Comments:

IPP REV:A NEW ISSUE 10-10-01 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.188		Purchased	No			100	sf	56.7500	0.025	0.263158	1	12.	26.30
6061-T6 .188 Sheet									4	9C	Ne		96 ·30
				<u>Location</u>		Loc Qty	<u>L0</u>	c Code					
				MAT021		56.75							

56.75

DQA:			Date:											,	
			. .			WORK ORDER NON-	-CC	ONFO	RMANCE / UP						AEROSPACE
QA Closed:			Date:						-		Νo	rk Order up	odate only		
Work Orde	er:					DISPOSITION				AGAINST D	DEF	PARTMENT	/PROCESS		
	-					Rework			Skid-tube	Crosstube			Water Jet		Engineering
Part N	lo.					Scrap		1	Machining	Small Fab	ᅦ	Pro	d. Eng. Coor.	ヿ	Quality
	•					Use-as-is			noforming	Finishing	┪		re/Packaging		Other
NCR N	Vo.					Suspected Unapproved			Large Fab	Composite	┨		Supplier		
										_					
Root					Desci	ription of work order update	I	nitial	Acti	on		Sign &			
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Descri	ption		Date	Verification		QC Inspector
Design		·				· · · · · · · · · · · · · · · · · · ·									
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Equip/Tooling														ı	
Handling/Pre															
Material				·											
Operator											ı				
Offset/Setup							1								
Process															i
Supplier															
Training															
Transport									1						
Unapproved															
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Landi	ng (Gear			,	General		-		_			_		
:		Bending				Bend		Folio/F	Program	L		Outside Dim	ensions		Pressure/Forced
		Centre No	ot Concer	ntric		BOM/Route		Grain				Over/Under	tolerance		Set-up
		Cracks				Broken/Damage/Defect		Hardwa	are .			Part Incorred	ct [Temperature/Cure
		Crimp/Kir	nk/Ripple	/Wave		Burrs		Inspect	ion Incomplete/Un	qualified		Part Lost/Mi	issing		Weld
		Cuffs				Contamination		Instruct	tions Incomplete/U	nclear		Part Moved			Wrong Stock Pulled
		Crushing				Countersink		Misali	gned/off center	ſ		Positioned V			
		Heat Trea	it .			Cut Too Short		Mislabe	eled			Power Loss/	Surge		Other
		Inspection	n Strip in	Tube		Drawing		Misrea	d	_			_		
		Marks/Ch	atter			Drill Holes		Off-set			•				
		Turning S	equence			Finish		Out of	Calibration		•				
		Wave/Tw	ist in Tub	oe -		Fit/Function		Out of	Sequence						

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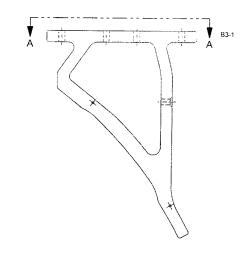
DART AEROSPACE LTD	Work Order:	102780
Description: Bracket	Part Number:	D4093-5
Inspection Dwg: D4093 Rev: D		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

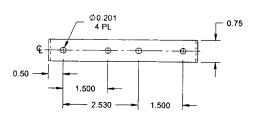
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.201	+0.005/-0.001	.204	-		V	UKM-01
0.38	+/-0.030	.38	_		RG	
0.75	+/-0.030	. 75	-		V	
4.64	+/-0.030	4.64	-		V	
3.889	+/-0.010	3.889	_		V	
0.188	+/-0.010	.188	_		V	
0.080	+0.005/0.001					
	•					

		DAG.		
Measured by:	Audited by:	(09)	Preliminary Approval:	
Date: 13.06.29	Date:	13.07.03	Date:	

Rev	Date	Change	Revised by	Approved
Α	10.10.07	New Issue	KJ	
В	11.07.26	Dwg Rev updated	KJ	
С	13.05.08	Dimensions updated per Dwg Rev C	KJ , 🗸	
D	13.06.03	Dwg Rev updated	KJ 😽	154



102780 MLJ 13-06-12



SECTION VIEW A-A D6-1



В

NOTES:
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-2200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
OR 6061-T6/T62 ALUMINUM SHEET
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF DART SPEC. M6061T6B/M6061T6S
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.55 lbs

D4093-1 BRACKET

DATE 12.09.18			COPYRIGHT © 2010 BY D THE DOCUMENT IS PRIVATE AND CONFEDENTIAL AND NOT TO BE USED FOR ANY PURPOSE OR COPIED	I SUPPLED ON THE EXPRESS	CONDITION THAT IT IS	
DE APP	APPR.		R BRACKET		NTS	
APPRO	VED	All I	TITLE	SHEET 1 OF SCAL		
MFG. A		Ay.	D4093			
CHECK	ED	8	DRAWING NO.		REV. D	
DRAWN	-	RF		KENT, WA		
DESIGN	١	RF	DART AEROSP	ACE USA	INC.	
REV.			DESCRIPTION	BY	DATE	
Α	NEW IS	SUE		RF	10.09.16	
В	REDRA	WN D4093-1/	-3 (ZN B4-1, B4-2)	RF	11.01.31	
С	REDRA NOTES	WN D4093-1/ (ZN A8-1, A8	RF	11.07.27		
0	ADD Ø0.080 HOLES (ZN B5-2, B5-4)			RF	12.09.18	

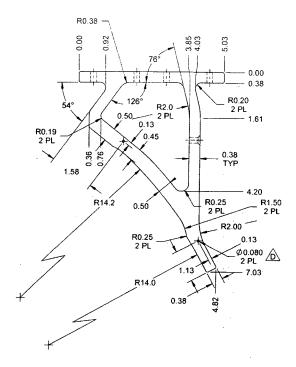
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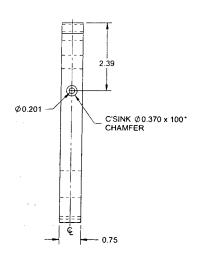
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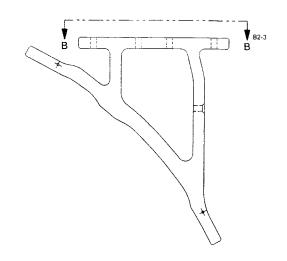
D4093-1 BRACKET

DESIGN	RF	DART AEROSPA	CE USA. INC.	
DRAWN	RF	KENT, WA		
CHECKED	15	DRAWING NO.	REV. D	
MFG. APPR.	AV.	D4093	SHEET 2 OF 5	
APPROVED	41	TITLE	SCALE	
DE APPR.	4	BRACKET	NTS	
DATE 12.0	9.18	COPYRIGHT © 2010 BY DAR THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS: NOT TO BE USED FOR ANY PURPOSE OR COPIED ON CO	SUPPLIED ON THE EXPRESS CONDITION THAT IT IS	

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D4093-3 BRACKET

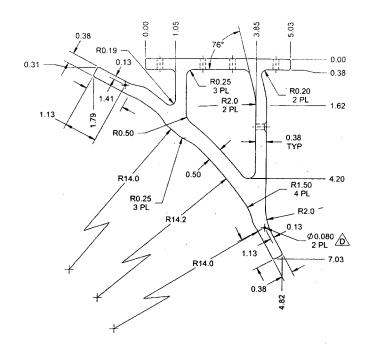
SECTION VIEW B-B B5-3

DESIGN	RF DART AEROSPA		CEUSA, INC.	
DRAWN	RF	KENT, WA		
CHECKED	85	DRAWING NO.	REV. D	
MFG. APPR.	A.	D4093	SHEET 3 OF 5	
APPROVED	4	TITLE	SCALE	
DE APPR.	#	BRACKET	NTS	
DATE 12.0	9.18	COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PREVIEW AND COMPROPHILE AND IS SUPPLED ON THE EXPRESS CONDITION TO NOT TO BE USED FOR ANY PURPOSE OR COPED OR COMMANDATED TO ANY OTHER PERSON WE		

NOTES:
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
OR 6061-T6/T62 ALUMINUM SHEET
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF DART SPEC. M6061T6B/M6061T6S
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.64 lbs"

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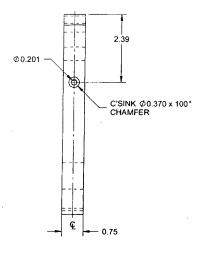


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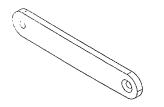


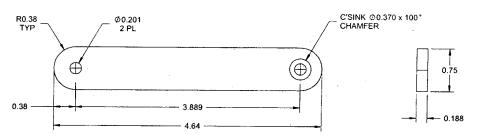
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DESIGN RF		DART AEROSPACE USA, INC.		
DRAWN	RF	KENT, WA		
CHECKED	85	DRAWING NO.	REV. D	
MFG. APPR.	J.	D4093	SHEET 4 OF 5	
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D4093-5 BRACKET

NOTES:
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
OR 6061-T6/T62 ALUMINUM SHEET
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS-QQ-A-250/11
OR ASTM B209
OR ASTM B209
OR ASTM B209
SEF DART SPEC. M6061T6B/M6061T6S
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNILESS OTHERWISE NOTED
4) UNITS: INCHES UNILESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.06 ibs

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DESIGN DART AEROSPACE USA, INC. RF KENT, WA DRAWING NO. REV. D D4093 SHEET 5 OF 5

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